# For the perfect finish







**GT "B" SET** - Most universal set. Accepts all "B" type blades. *EL1100GT* 





**GT "E" SET** - This set is similar to the GT "B" Set but takes the heavy-duty "E" *EL1200GT* (Ø 3.2mm) blades.



**GT-COUNTERSINK** - For deburring and countersinking. Most useful for deep holes. *EL1300GT* 



- ▲ Blade Holder *EL0300GT*. Holds all "C" Countersinks.
- ▲ H.S.S Ø 20mm, GT-C20 HSS Countersink.
- ▲ Universal Handle EL1000GT.



**GT-KEYWAY-BURR** - For deburring narrow or wide slots. Internal and external keyways. *EL1400GT* 



- ▲ Blade Holder EL0400GT. Holds all "N" keyways blades.
- One GT-N80K HSS blade.
- ▲ Universal Handle EL1000GT.





#### GT-TRIANGULAR SCRAPER for standard scraping

FI 1601GT



Universal Handle EL1000GT. 



# **GT-MEDIUM TRIANGULAR SCRAPER**



#### GT-MINI SCRAPER Ideal for Tool & Die makers EL1500GT



- Universal Handle EL 1000GT. ▲













SLOT CLEANER "GT-C" For the relieve corners of narrow slots. Down to 4 mm. EL1705GT





- Handguard available upon request.





ADJUSTABLE SCRAPER Ideal for scraping, trimming and deburring almost all materials. SC8000GT

- 12mm anodized handle
- ▲ T80 double ended triangular scraper





#### **GRAT-TEC SET-K** EL6000GT

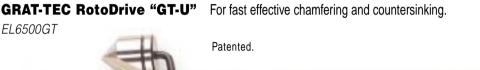
Most universal deburring tool. From light to heavy-duty work. With large storage space for spare blades. Holds all "E" type blades.



#### Includes:

- ▲ Non-telescoping Handle with steel bushing *EL2100GT*.
- ▲ One each HSS blade GT-E100, GT-E200, GT-E300





# Includes:

- ▲ Non-telescoping Handle with steel bushing *EL2100GT*.
- ▲ RotoDrive Ø16.5mm HSS Countersink, GT-BC1650.

**RAPID-BURR** 

#### RB1000GT

**EDGE-OFF** 

E01000GT

Slim grip Aluminum Handle with one replaceable blade GT-E100.

GRAT

#### Includes:

▲ 12mm Hexagonal painted handle. Holds all Ø3.2mm "E" type blades.

GRATTEC

GRAT

▲ One HSS blade GT-E100.

Low price disposable tool. Can deburr almost every job on Aluminum and steel.

#### Includes:

- 8mm Hexagonal painted handle with pocket clip.
- One HSS blade GT-E100 fixed to the Handle.

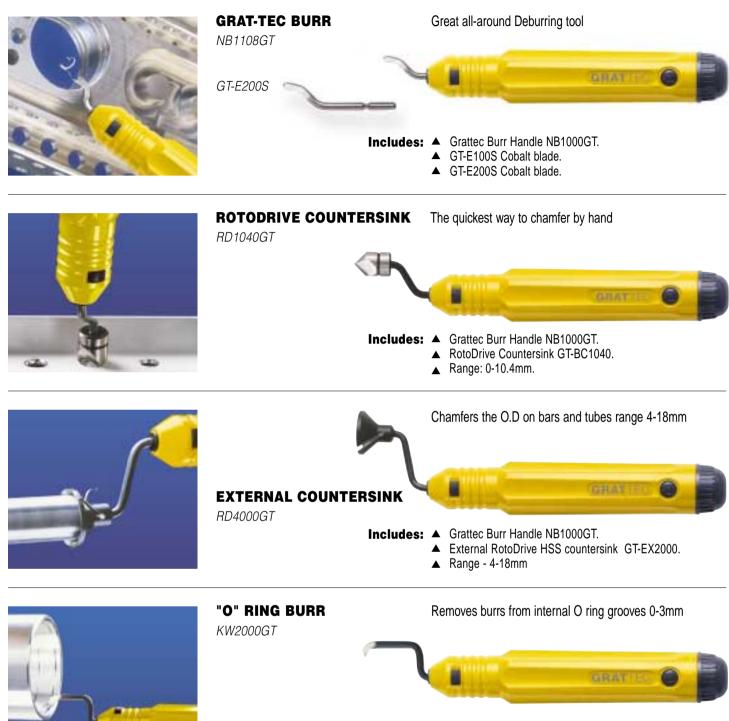


# **PLASTIC EDGE-OFF** Most competitive tool. The blade is replaceable.

E02000GT

- 8mm Hexagonal plastic handle with pocket clip.
- ▲ One HSS Blade GT-E100.





Includes: ▲ Grattec Burr Handle NB1000GT. ▲ "O" ring burr HSS blade GT-BO1000.



**INTERNAL THREAD CLEANER** Removes burrs and cleans internal threads *TC1000GT* 



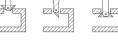




# LARGE REVERSIBLE COUNTERSINK For deburring both back and front sides of holes.



▲ Range: 10-22mm.





# **REVERSIBLE COUNTERSINK**

RC2000GT



- ▲ Steel handle and blade GT-BR2000.
- ▲ Range: 5.5-10mm.

MINI REVERSIBLE COUNTERSINK For deburring both back side and front side of holes. RC1000GT Patented



#### Includes:

- ▲ Steel handle and small blade GT-BR1000.
- Range: 3-5.5mm.



# ADJUSTABLE MINI SCRAPER The best mini scraper for tool and die makers.



- ▲ YT Handle YT1000GT.
- D75 H.S.S. triangular mini scraper .Size: 75x3.2mm (GT-D75)



▲ T80 double ended triangular medium scraper. Size: 80x4.5mm (GT-T80).





SOFT GRIP BURR Ergonomically held Handle with soft grip. Accepts both heavy and light duty "E" & "B" Blades due to 2 holes. SG1000GT





**PLASTIC RAPID BURR** 

RB1401GT

Holds all "E" blades (3.2mm). The blade is replaceable.

Cobalt (M35) light duty Blade GT-B10S.



**MINI ROTODRIVE COUNTERSINK** FT1200GT



Deburrs and countersinks small holes 0-3.0 mm Dia.



Fine triangular HSS mini-scraper ideal for Tool and Die maker.

**MINI-UNIVERSAL DEBURRING TOOL** FT1000GT



A tool with finest HSS blade GT-E150 for extra fine jobs.

**MINI-SET "GT-MINI"** FT3000GT

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A set containing the three mini tools shown here.







#### SOFT GRATCUT TOOL

EL5065GT



Ideal for deburring soft abrasive plastics.

Includes: ▲ GratCut handle EL5000GT and GratCut blade 65° CR60001



#### HARD GRATCUT TOOL

EL5075GT



Ideal for deburring hard abrasive plastics.

Includes: GratCut handle EL5000GT and GratCut blade 75° CR61001

# CERA-CUT

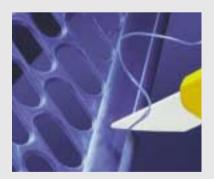
CR1100GT



Ideal for deburring plastics and other soft materials. Extremely long life. The blade is not replaceable.

#### Includes:

Ceramic blade with convex radius R=250mm, mounted in ergonomically Soft Grip handle.



# **CONVEXED CERA-CUT**

CR2000GT



Ideal for all plastic materials. Suitable for surface scraping and parting line deflashing. Blade can be replaced.

#### Includes:

Cera-Cut handle and ceramic blade with radius R=250mm.



#### CERAMIC DOUBLE BURR

DB5000

Ideal for deburring both sides of a workpiece simultaneously. Blade can be replaced. Range: 1-11 mm.

#### Includes:

V-shaped ceramic blade mounted in ergonomically designed DB handle with safety guard to protect your hand.



#### ECONOMY SET NB1200GT1



#### Includes:

- Grattec Burr Handle and 20pcs. E100 Blades.
- The set comes in an attractive blister pack.

#### SOFT GRIP SET SG2000GT1

#### Includes:

- ▲ Ergonomically held handle with soft grip SG3000GT
- ▲ 21pcs. Cobalt (M35) heavy duty Blades (GT-E100S)
- ▲ 1pc. Cobalt (M35) light duty Blades (GT-B10S)



# SOFT GRIP SET SG2001GT1

#### Includes:

- Ergonomically held handle with soft grip SG3000GT
- ▲ 11pcs. Cobalt (M35) heavy duty Blades (GT-E100S)
   ▲ 11pc. Cobalt (M35) light duty Blades (GT-B10S)



- Most economical set.
- Ideal for machinists and tool/die makers.
- A unique new YT handle (YT1000GT) fits into every hand.
- Hollow ground H.S.S. D75 (GT-D75) triangular adjustable mini scraper.
- T80 (GT-T80) double ended triangular adjustable scraper.

#### "B" TELE SET EL8300GT

#### Includes:

- Universal handle (EL1000GT)
- "B" Blade Holder (EL0103GT)
- ▲ 5pcs. B10 and 5pcs. B20 light duty Blades.



EL8350GT

- Universal handle (EL1000GT)
- "E" Blade Holder (EL0200GT)
- ▲ 5pcs. E100 and 5pcs. E200 heavy duty Blades.



#### DIAMOND AND SCRAPERS SET YT3000GT

This set is used in a variety of applications where fine and accurate work is necessary. The diamond files are manufactured in 5 popular profiles. The dimensions and its compact package enable the user to hold it for immediate use.

#### Includes:

- ▲ YT1000GT Handle.
- GT-D75 and GT-T80 Scrapers blades.
- 5 Diamond needle files: Round, Half Round, Square, Flat and Triangle.
- Total length of each file is 140mm.
- Diamond coated length is 70mm.
- Grit Size: D126.
- Shank Ø 3mm.



#### GRAT-TEC MRO SET SP1010GT

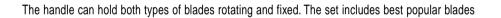
Deburring, cleaning, finishing, countersinking and scraping. New feature - Rapid Burr handle can hold swivel blades and scraper blades.



#### SUPER SET RB4000GT

#### Includes:

- ▲ RB Handle
- ▲ GT-E100 & GT-D50 Blades





**GRAT-TEC MINI SET** EL5100GT

Combines the "E" Set and "B" Set into one kit



E300 Blade

E100 Blade

E200 Blade

Includes:

"E" Blade Holder "B" Blade Holder

- B10 Blade
- B20 Blade
- B30 Blade

The adjustable blade holder telescopes from 6mm to 125mm. Spare deburring blades can be stored in the Handle. Lifetime warranty against breakage.



#### **GRAT-TEC BOX**

EL2000GT

Take advantage of the whole, efficient GRAT-TEC system and save money at the same time, with this Handy Kit.



#### Includes:

- Double Burr DB2000GT
- Universal Handle EL1000GT
- Blade Holder EL0103GT
- ▲ Blade Holder EL0200GT
- ▲ Blade Holder EL0300GT+GT-C20
- ▲ Blade Holder EL0400GT+GT-N80K
- ▲ Blade Holder EL0500GT+GT-D50
- ▲ Blade Holder EL0500GT+GT-D66
- ▲ Hex Key 1.5mm GT-DH0005
- ▲ Countersink Blade 12mm GT-C12
- One each blade: GT-B10, GT-B20, GT-E100, GT-E200, GT-E300

#### **GRAT-TEC 7 UP KIT**

SP1700GT

A collection of 7 popular tools at one easy to carry box. Provides solutions for most deburring applications.



- GT-Countersink EL1300GT
- GT-Medium Triangular scraper EL1600GT
- GT "B" Set EL1100GT
- Rapid Burr RB1000GT
- GT-Keyway Burr EL1400GT "E" set EL1200GT
- GT- Internal Scraper EL1501GT

HANDLES		HOLDERS
PLASTIC REAMER SP81003	B Holder EL0100GT	Holds swivel blades "B" type (2.6mm). Length 131 mm. Blade can be inserted at 90° for deburring cross-holes.
Deburr both inside and outside edges of tubes. Have 3 cutters. Reamer for aluminum, brass and copper tubing. Made of plastic.	<b>B Holder</b> EL0103GT	Jaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaa
Range: 4-42mm       YT1000GT	E Holder EL0200GT	
The perfect grip on: Grattec adjustable scrapers, Needle files, Pins,	C Holder	Holds swivel blades "E" type (3.2mm). Length 131mm.
Drills. Quick change, Fits every hand, Flexible collet. Range: 2.2-4.5mm	K Holder	Holds "C" type countersinks. With M7 internal thread.
A unique handle with large storage space for spare blades. Better grip.	EL0400GT	(INTERPORT NOT THE REPORT
Safety button for quick change of blades. Holds all "E" Blades.	D Holder EL0500GT	
Ergonomicaly held Handle with soft grip. Accepts both heavy	T Holder	Holds <i>GT-D50</i> and <i>GT-D66</i> scrapers. An 3mm setscrew is holding the blade
and light duty "E" & "B" Blades due to 2 holes.		Holds <i>GT-T40</i> and <i>GT-T60</i> scrapers. Has internal thread NF#10.
New GratCut Handle. Can hold GratCut blades only CR60001 & CR61001.	L Holder EL0750GT	Holds GT L1 Blade.
EL2100GT	EL0701GT	Image: Anticipation of the second state of the second s
Solid and non-telescoping with steel bushing. Holds all "E" 3.2mm Blades. Has large storage space for spare blades. EL1000GT	RD9000GT	H.D. RotoDrive Holder - RD9000GT Heavy duty crancked holder. External M7 thread to hold C12, C20 and C30 countersinks. 40mm displacement
	RD9500GT	H.D. Ext. RotoDrive Holder - RD9500GT Heavy duty crancked holder for ext. countersink. Accepts RDE28 external
Universal Handle, holds all GRATTEC blade holders. With large storage space for spare blades.		countersink. 40mm displacement.

#### SWIVEL BLADES

	3111	VEL DLADEJ
GT-B10		HSS blade light duty for steel, aluminum and plastic.
GT-B10L		B10 for left handed user.
GT-B10S	CH C	Super hard <i>B10</i> Cobalt (M35) Blade for stainless steel and plastics
GT-B10TIN		B10 Tin coated for long life.
GT-B10D		<i>B10</i> Diamond coated for ceramic and glass.
GT-B10C		Solid carbide <i>B10</i> blade for hardened steel and plastic.
GT-B20		HSS blade light duty for brass and cast iron. For both right & left handed users.
GT-B20C		Solid carbide <i>B20</i> blade for hardened steel and hard plastics.
GT-B30		HSS blade removes internal and external burrs simultaneously from holes drilled into tubing and sheet metal.
GT-B60		HSS blade for cross holes in difficult to reach places.
GT-E100		HSS blade heavy duty for steel, aluminum and plastic.
GT-E100L		E100 for left handed users.
GT-E100TIN		E100 TiN coated for long life.
GT-E100D		<i>E100</i> Diamond coated for ceramic and glass.
GT-E100C		Solid carbide <i>E100</i> blade for hardened steel and plastic.
GT-E100S		Super hard <i>E100</i> cobalt (M35) Blade for stainless steel and Plastics.
GT-E101		H.S.S blade with heavy duty shank and fine cutting edge for steel and aluminum.
GT-E101L		E101 for left handed users.
GT-E101TIN		E101 TiN coated for long life.
GT-E150		HSS blade heavy duty shank for holes as small as 1.5 mm Dia.
GT-E200		HSS blade heavy duty for brass and cast iron For both right & left handed users.
GT-E200C		Solid carbide <i>E200</i> blade for hardened materials and plastics.
GT-E202		HSS blade heavy duty shank. Fine cutting edge for brass and cast iron.
GT-E300		HSS blade heavy duty. Removes internal and external burrs simultaneously from holes drilled into tubing and sheet metal.
GT-E350		HSS blade. Heavy duty for straight lines.
GT-E600		HSS blade. Heavy duty for cross holes in difficult to reach places.
GT-BC1000		Patented HSS blade. For deburring and cleaning internal threads above 9mm Dia.
GT-BO1000		Patented H.S.S blade for deburring "O" Ring grooves up to 3mm width.

# COUNTERSINKS

GT-C12		HSS Ø12 mm 90° two flutes countersink.
GT-C20		HSS Ø20 mm 90° two flutes countersink.
GT-C30		HSS Ø30 mm 90° two flutes countersink.
GT-BC3200		Patented cranked HSS RotoDrive countersink 0-3mm.
GT-BC6300		Patented cranked HSS RotoDrive countersink 0-6.3mm.
GT-BC8300		Patented cranked HSS RotoDrive countersink 0-8.3mm.
GT-BC1040		Patented cranked HSS RotoDrive countersink 0-10.4mm.
GT-BC1650		Patented cranked HSS RotoDrive countersink 0-16.5mm.
GT-EX2000		Patented cranked HSS external countersink 4-18mm.
GT-EX30011	R	Patented cranked HSS. 28mm external Countersink. - Range 8-28mm.
	L and BR	— BLADES
GT-L1		For 45° chamfer on straight or curved edge.
GT-L3		For sheet metal 1-8mm wide.
GT-L4		For small ridges 0-2.5mm wide.
GT-L5		For cleaning narrow slots from 5mm.
GT-L6		For cleaning corners.
GT-L7	/	double ended slot cleaner.
GT-BR2200		For cross holes 10-22mm. HSS Blade for <i>RC2200GT</i> .
GT-BR2000		For cross holes 5.5-10mm. HSS Blade for <i>RC2000GT</i> .
GT-BR1000		For cross holes 3-5.5mm. HSS Blade for <i>RC1000GT</i> .

#### SCRAPERS

GT-D50			HSS Hollow ground mini scraper 3.2 x 50mm. For very fine jobs. Used with D Holder <i>EL0500GT</i> .
GT-D55		$\rightarrow$	Solid carbide <i>GT-D50.</i> Used with D Holder <i>EL0500GT.</i>
GT-D75 💳			Similar to D50 but 75mm long. Used with D Holder <i>EL0500GT</i> .
GT-T40			5 x 40mm HSS triangular scraper used with T Holder <i>EL0602GT</i> .
GT-T60		$\geq$	7 x 60mm HSS triangular scraper used with T Holder <i>EL0602GT</i> .
GT-D66 🗀	<i>\_</i>		3.2 x 50mm 45° H.S.S internal scraper for cross holes. Used with D Holder <i>EL0500GT</i> .
GT-D77 💷			Similar to D66 but 75mm long. Used with D Holder <i>EL0500GT</i> .
GT-T80 <			80X4.5mm double ended triangular scraper.
		GT-N B	LADES
GT-N80		GT-N B	LADES HSS round blade used for double burr. Cut along full circumference of both sides.
GT-N80 GT-N80M42		GT-N B	HSS round blade used for double burr. Cut along full circumference
		GT-N B	HSS round blade used for double burr. Cut along full circumference of both sides. Similar to <i>N80</i> but made out of <i>M42</i> for extra hardness. Used on
GT-N80M42		GT-N B	HSS round blade used for double burr. Cut along full circumference of both sides. Similar to <i>N80</i> but made out of <i>M42</i> for extra hardness. Used on stainless steel. HSS for small keyways 1.2-8mm has 8 cutting edges. Truncated
GT-N80M42 GT-N70K		GT-N B	<ul> <li>HSS round blade used for double burr. Cut along full circumference of both sides.</li> <li>Similar to <i>N80</i> but made out of <i>M42</i> for extra hardness. Used on stainless steel.</li> <li>HSS for small keyways 1.2-8mm has 8 cutting edges. Truncated corner for shallow keyways.</li> <li>HSS the standard keyway</li> </ul>

#### **GRATCUT SET** CR5510GT

Ideal for deburring soft and hard abrasive plastics

Includes: ▲ 5pcs. GratCut Blades 65° (CR60001) ▲ 5pcs. GratCut Blades 75° (CR61001) ▲ Free GratCut Handle (EL5000GT)



#### **CERAMIC BLADES**

# CONVEXED BLADE

CR22001

Ideal for surface cleaning and parting line deflashing. Hardness 1250HV. Included angle 90deg.

CONCAVED BLADE

CR25001

Ideal for curved edges and small ridges. Hardness 1250HV. Included angle 90deg.

**V SHAPED BLADE** 

CR51001

Removes burrs from both sides of a workpiece simultaneously. Hardness 1250HV.Included angle 90deg.

**SOFT CUT BLADE (65°)** *CR60001* 

Ideal for deburring soft abrasive plastics.

HARD CUT BLADE (75°) CR61001

Ideal for deburring hard abrasive plastics



